



YANKEE HILL MACHINE Co., Inc.

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Installation Instructions For: **YHM Forearm End Caps**

Part Number(s): YHM-9484-A, YHM-9484-B

A competent gunsmith familiar with your firearm should install this end cap. Failure to install this product correctly voids any warranties of the product and removes any liabilities against the manufacturer. Be certain the firearm is unloaded and always pointing in a safe direction before starting this removal and installation process.

1. Apply the bonding agent provided with your end cap to the threaded portion of the end cap spreading it evenly.
2. Screw the end cap into the front of the forearm until it is flush. If your assembly requires the gas tube to pass through the endcap, make sure one of the endcap vent holes is aligned at the top of the rifle. Allow 24 hours for the bonding agent to cure.



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