



YANKEE HILL MACHINE Co., Inc.

WWW.YHM.NET

PHONE: 1-877-892-6533

FAX: 1-413-586-1326

Installation Instructions For:

9mm Magazine Adapter (YHM-920)

ONLY a licensed gunsmith experienced with your model of firearm should install this product. Failure to install this product correctly voids any warranties of the product and removes any liabilities against the manufacturer. Be certain the firearm is unloaded and the muzzle is pointed in a safe direction before starting this removal and installation process.

1. Separate the upper receiver from the lower receiver.

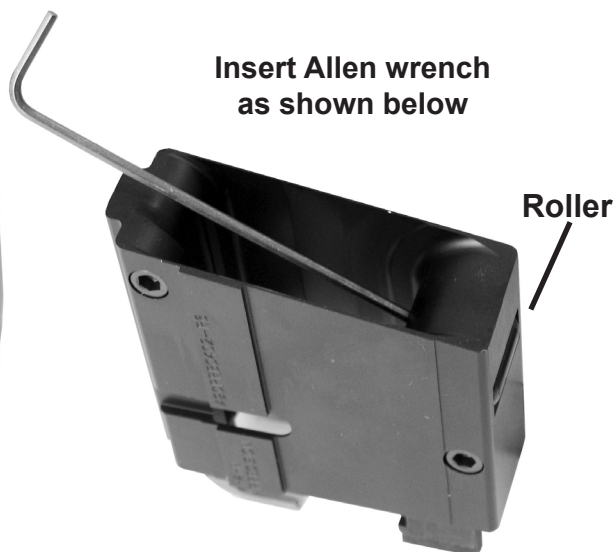
2. Insert the **long end** of the supplied Allen wrench into the 1/8th hole at the front of the adapter. Loosen the screw as far as possible to free the roller at the front. (see pictures)

1/8" Hole



Insert Allen wrench
as shown below

Roller



3. Depress the magazine release

button and insert the adapter from the bottom of the receiver.

4. The top of the adapter and top of receiver should be flush and the magazine catch should move freely.

5. Tighten the captured screw as much as possible with the Allen wrench (roller cannot damage the receiver).

6. Reassemble the upper receiver to the lower receiver.

Maintenance

9mm conversions tend to get dirty and require frequent cleaning for reliability. Keep the actuator and bolt catch as clean as possible to avoid malfunctions. Make sure to have one drop of oil where the bolt catch and actuator touch. Too much oil attracts powder residue and quickly fouls the action. Only a few drops are needed on the bolt carrier rails, bolt catch, actuator, and fire control pack. **NEVER RUN DRY.**

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