



Within the firearms industry, the name *Yankee Hill Machine*® is almost unavoidable when it comes to quality, affordable, American made modern sporting rifles, components and accessories. For over 65 years *YHM*® has proven itself as one of the leading developers of suppressor technology and MSR accessories that will stand the test of time without breaking the bank. Now, having established themselves in that market, YHM is branching out with a new division, one that focuses on a premiere product line and a particular customer.

Enter *Graham Brothers Rifleworks*®, the premiere product line for the precision marksman. This new brand will focus on top-of-the-line accessories and equipment designed for competition and long distance shooting, primarily for bolt action rifles. The MARC™ Sport chassis system is the brand's initial release. When developing this new superior chassis system, not only were accuracy and weight considered but ergonomics, durability, adaptability, and comfort were as well. Graham Brothers is currently in development of both supporting and stand-alone products for the precision shooting sports. With the experience learned through the success of *YHM*, *Graham Brothers Rifleworks* has established itself as a premiere choice for the precision marksman.

Available for Remington and Savage platforms in both short and long actions, the MARC™ Sport can be optioned with either an A2 or carbine stock adapter. The chassis features "V" bedding for improved accuracy and will accommodate recoil lugs up to 3/8 of an inch thick. An integrated thumb rest allows for multiple grip positions for maximum comfort and precision. All chassis' accept AICS style magazines and feature an ambidextrous magazine release lever. The chassis can also be complimented by two other accessories engineered to work specifically with the chassis. The first and most notable being a handguard that extends the mounting surface of the chassis forward by 7.5 inches. It features M-Lok® accessory mounting, Q.D. sling swivel points at front and rear locations, and is cleared to allow for large objective scopes. The second accessory is an Arca-Swiss rail that accepts a wide array of adapters and accessories made to the RRS standard. All the major chassis components are constructed of 6061-T6 aluminum and finished with a Type III Class 2 hardcoat anodize.

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